

N°	Producer of Press	Power of Press (kN)	Inv. N°	COST(din)	Type of Press	Year of Production	Single Action	Double Action	For Coil	Die Area Table (mm)	Die Area Slide (mm)	Die Height max - min (mm)	Drawing Depth (mm)	Slide Stroke BH (mm)	Adjustment (mm)	Strokes per minute	Cushion Dimensions (mm)	N° of Cushions	Activation	
V Presses 1000 kN do 3150 kN																				
1	ESSA	1200	008610	105,000	Ekscenter	1967	+		+	570x555	480x350	380-210	-							
2	SASS	1200	011869	154,000	Ekscenter	1971	+			990x640	1000x600	360-210	125	20-200	90	60-120	250	1	Lattice fender, by foot	
3	WEINGARTEN/ILR	1250	016555	4,900,000	Ekscenter	1972	+			880x610	630x400	351-170	120	8-170	100	44-66	250	1	Lattice fender, by foot	
			016557	4,900,000																
			016515	112,000																
			016516	112,000																
			026584	140,000																
4	SPIERTZ	1300	006458	63,000	Ekscenter	1962	+			990x640	980x640	380-200	125	20-200	90	42				
5	SASS	1500	007832	462,000	Ekscenter	1962	+			1524x1016	1525x1015	310-209	90	250	100	32			by hands (push buttons)	
			007878	462,000																
6	SPIERTZ	1500	006425	343,000	Ekscenter	1962	+			1524x1016	1408x838	310-209	100	152	101	32				by hands (push buttons)
			006426	343,000																
			006427	343,000																
			006428	343,000																
7	GRANDI MOTORI	1500	016620	840,000	Ekscenter	1971	+			1524x1016	1524x864	412-260	80	260	152	40				by hands (push buttons)
			016621	840,000																
			016622	840,000																
			016624	840,000																
			016625	840,000																
			016627	840,000																
			168393	194,000																
168394	194,000																			
168395	194,000																			
8	RASKIN	1600	007913	609,000	Ekscenter	1966	+		+	1000x980	860x850	340-240	-	250		52				
9	SPIERTZ double action	1600	006468	441,000	Ekscenter	1962			+	880x840	ejector 560x560 holder 820x700	ejector 450-300 holder 325x175	220	ejector 450 holder 325	150 150	12			by hands (push buttons)	
10	RASKIN	1600	005690	371,000	Ekscenter	1962	+			1000x980	860x850	340-240	130	250	100	32			by hands (push buttons)	
			005691	371,000																
			168598	217,000																
11	RAVNE	1600	026121	1,610,000	Ekscenter	1982	+			1524x1016		310-209	90	250	100	32			by hands (push buttons)	
12	GRANDI MOTORI	2500	016638	1,890,000	Ekscenter	1971	+			1524x1016	1524x864	512-309	80	356	202	30			by hands (push buttons)	
			016639	1,890,000																
			016640	1,820,000																
			016641	1,820,000																
13	CLEARING	2500	005553	1,540,000	Ekscenter	1962	+			2745x1320	2743x1168	814-611	105	355	203	21			by hands (push buttons)	
			005560	1,540,000																
			005561	1,540,000																
			005586	1,540,000																
			007707	2,240,000																
			007708	2,240,000																
007871	1,890,000																			
14	CLEARING	3000	005628	770,000	Ekscenter	1961	+		+	1524x1067	1524x813	360-55	-	305	305	30				
15	CLEARING	3000	005626	770,000	Ekscenter	1966	+			1524x1067	1524x813	360-55	152.5	305	305	30			by hands (push buttons)	
			005627	770,000																
			007779	1,120,000																
			007780	1,190,000																
			007781	1,190,000																
			016629	2,100,000																
016630	2,100,000																			

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16	WEINGARTEN	3150	016631	2,100,000	Ekscenter	1972	+			1524x1067	1524x864	512-309	130	356	203	30			by hands (push buttons)
			016632	2,100,000															
			016633	2,100,000															
			016634	2,100,000															
			016635	2,100,000															
			016636	2,100,000															
17	RAVNE	3150	026158	3,710,000	Ekscenter	1982	+			1524x1016		512-309			203	30			by hands (push buttons)
			026159	3,710,000															
			026160	2,800,000															
			026161	3,710,000															
			026162	3,710,000															
			026163	3,710,000															