

N°	Producer of Press	Power of Press (kN)	Inv. N°	COST(din)	Type of Press	Year of Production	Single Action	Double Action	For Coil	Die Area Table (mm)	Die Area Slide (mm)	Die Height max - min (mm)	Drawing Depth (mm)	Slide Stroke BH (mm)	Adjustment (mm)	Strokes per minute	Cushion Dimensions (mm)	N° of Cushions	Activation	
IV Presses 200 kN d0 1000 kN																				
1	RASKIN	320	007850	49,000	Ekscenter	1966	+			700x440	350x215	205-125	40	13-75	50	180	100		by hands, by foot	
			007863	49,000																
			007864	35,000																
			007865	49,000																
			007866	49,000																
2	ROCHE	400	006061	42,000	Ekscenter	1962	+			800x570	340x230	320-203	50	7-122	60	100	150	1	by hands, by foot	
			006062	49,000																
			006063	49,000																
			006064	49,000																
			006065	49,000																
			006066	49,000																
006067	42,000																			
3	ESSA 400 kN	400	168244	56,000					+											
5	ESSA	450	005677	42,000	Ekscenter	1961	+		+	480x470	230x190	220-130	-	40	90	105				
6	RASKIN	500	016660	105,000	Ekscenter	1972	+		+	660x500	278x200	250-170	-	70	80	60-120				
7	SASS	500	007679	63,000	Ekscenter	1963	+			790x480	790x480	310-170	70	20-120	90	60	150	1	by foot	
			007680	63,000																
			007681	63,000																
			007682	63,000																
			007679	52,500																
8	ROCHE unfixed	600	016610	119,000	Ekscenter	1971	+			800x520	360x240	380-270	-	20-120	60	40			by hands	
			016643	119,000																
			016556	196,000																
9	WEINGARTEN/ILR	630	016647	119,000	Ekscenter	1972	+			450x280	450x280	301-192	50	8-100	63	56-84	150	1	Lattice fender, by foot	
			016648	119,000																
			016649	119,000																
			016650	119,000																
			016651	119,000																
			016501	140,000																
			016502	140,000																
			016503	140,000																
			016504	140,000																
			016505	140,000																
			016506	140,000																
			016507	140,000																
			016508	140,000																
016509	140,000																			
10	ROCHE	800	006187	56,000	Ekscenter	1962	+			900x670	340x310	335-190	75	20-150	80	35	190	1	Lattice fender, by foot	
11	SASS	800	007683	63,000	Ekscenter	1965	+			890x550	890x550	335-180	125	20-150	90	57	250	1	Lattice fender, by foot	
12	ROCHE	1000	006454	63,000	Ekscenter	1962	+			1000x700	390x240	366-205	85	18-180	80	30	170	1	Lattice fender, by foot	
			006455	56,000																
			006456	56,000																
			006457	56,000																
13	SASS	1000	007662	140,000	Ekscenter	1965	+			890x640	890x640	350-180	125	20-180	90	50	250	1	by foot	
			007677	70,000																
			007678	70,000																
			016652	154,000																
			016653	154,000																
			016654	154,000																Lattice fender, by

